



Made in USA

# **INSTALLATION AND WIRING INSTRUCTIONS**

**DUAL VOLTAGE  
120 VAC & 240 VAC HEATERS**

**RCI Technologies**

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## WARNING:



ALL ELECTRICAL CONNECTIONS MUST BE IN ACCORDANCE WITH LOCAL CODES, ORDINANCES, OR NATIONAL ELECTRICAL CODES. IF YOU ARE UNFAMILIAR WITH METHODS OF INSTALLING ELECTRICAL WIRING, SECURE THE SERVICES OF A QUALIFIED ELECTRICIAN.

BEFORE STARTING INSTALLATION, DISCONNECT THE POWER BY TURNING OFF THE CIRCUIT BREAKER OR REMOVING THE FUSE AT THE FUSE BOX.

IMPORTANT SAFEGUARDS AND INSTRUCTIONS APPEARING ON THIS SHEET ARE NOT MEANT TO COVER ALL POSSIBLE CONDITIONS AND SITUATIONS, AND CARE ARE FACTORS WHICH MUST BE SUPPLIED BY THE PERSON(S) CARING FOR OR OPERATING THIS UNIT.

*NOTE: First determine power supply –  
120 volt AC or 204 volt AC.*

### INSTALLATION:

Remove heater from package. Apply Teflon tape (or other approved thread sealant) to the threads of the heater. Insert heater into the heater coupling and tighten into the body of the purifier.

### WIRING 120 VAC HEATER

1. Connect (1) lead to negative side of a 120 VAC switch controlled circuit (using appropriate wire connectors).
2. Connect (1) lead to the positive side of the 120 VAC switch controlled circuit (again using the appropriate wire connectors).



### WIRING 240 VAC HEATER

1. Connect (1) lead to 1 side of a 240 VAC switch controlled circuit (using the appropriate wire connectors)
2. Connect (1) lead to the other side of the 240 VAC switched controlled circuit (using the appropriate connectors).

**For technical assistance, please call: (800) 868-2088**